



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-704-041
Job Sheet 192604



Part No: D412-704-041

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/28/19

Job Tracking No:

Due Date: 4/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/18/19		0.00	0.56	Small Fab - 1		58 9:39 APR 10 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/18/19		0.00	0.00	QC 5 - 10		DAS 40 9:39 APR 16 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 1-1 - Pick Kit - B4B	1 pcs	4/18/19		0.00	0.00	Packaging 1 - 1 - B4B		APR 17 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

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				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
130	QC 4	1 pcs	4/18/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
140	Packaging 3-1 - Stock - B4B	1 pcs	4/18/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B

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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - FG	1 pcs	4/18/19	0.00/0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

APR 18 2019 **DAS 70**
9-89

Part Op 100 - (Small Fab)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Pick Kit)

130 - (QC4- 100% Inspect kits for completeness)

140 - (Identify as per dwg & Stock Location:_____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5166831
AN315-4R	Nut	1 Ea (1 ea)	100-Small Fab - 1	FM128978
AN4-10A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5162658
AN4-12A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5109960
AN4-13A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5158578
D3204-041	Release Pedal Assembly	1 pcs (1 ea)	100-Small Fab - 1	516782 5171687
D3205-1	Pedal Bracket	1 pcs (1 ea)	100-Small Fab - 1	5116411
D3205-3	Back Plate	1 pcs (1 ea)	100-Small Fab - 1	5109729
D3206-1	Pedal Arm	1 pcs (1 ea)	100-Small Fab - 1	5061842
D3209-041	Bracket Assembly	1 pcs (1 ea)	100-Small Fab - 1	5109651
D4610-5	Shim	1 pcs (1 ea)	100-Small Fab - 1	5100687
MS21042L3	Nut	1 Ea (1 ea)	100-Small Fab - 1	5157462
MS21042L4	Nut	5 Ea (5 ea)	100-Small Fab - 1	5161468
MS24694-S102	Screw	1 Ea (1 ea)	100-Small Fab - 1	F124814
MS9519-10	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5058164
NAS1149D0363J	Washer	5 Ea (5 ea)	100-Small Fab - 1	5152682
NAS1149D0416J	Washer	3 Ea (3 ea)	100-Small Fab - 1	F131511
NAS1149D0463J	Washer	14 Ea (14 ea)	100-Small Fab - 1	5157445
AN3-6A	Bolt	2 Ea (2 ea)	120-Packaging 1-1 - Pick Kit - B4B	5149149
MS21042L3	Nut	2 Ea (2 ea)	120-Packaging 1-1 - Pick Kit - B4B	5157462
NAS1149D0332J	Washer	4 Ea (4 ea)	120-Packaging 1-1 - Pick Kit - B4B	5135473

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3-10A	1	283	0
	AN315-4R	1	37	0
	AN4-10A	1	214	0
	AN4-12A	2	146	0
	AN4-13A	1	1,722	0
	D3204-041	1	0	0
	D3205-1	1	3	0
	D3205-3	1	7	0
	D3206-1	1	3	0
	D3209-041	1	9	0
	D4610-5	1	3	0
	MS21042L3	1	3,896	0
	MS21042L4	5	4,603	0
	MS24694-S102	1	58	0
	MS9519-10	1	4	0
	NAS1149D0363J	5	1,715	0
	NAS1149D0416J	3	2,052	0
	NAS1149D0463J	14	5,960	0
120-Packaging 1-1 - Pick Kit - B4B	AN3-6A	2	443	0
	MS21042L3	2	3,896	0
	NAS1149D0332J	4	2,722	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S172898



Part: D412-704-041

Job No: 192604

Serial No/Batch: S172898

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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